



Work Order ID 64661

Monday, December 13, 2010 11:45:40 AM


Page 1

Item ID: D3468-1	Accept		Setup	Start	
Revision ID:				Stop	
Item Name: Seal					
Start Date: 12/13/2010	Start Qty: 4.00		Cust Item ID:		
Required Date: 12/20/2010	Req'd Qty: 4.00		Customer:		
Reference:					

Approvals:	Process Plan: <u>MLF</u>	Date: <u>10-12-13</u>	Tooling:	Date:	Run	Start	
QC:		Date:	SPC (Y/N):	Date:		Stop	

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr								
D3468	Rev A								

100	FLOW WATER JET	0.00							
									
Waterjet									
FLOW CNC Waterjet									

Memo
1-Cut as per Dwg D3468 ☐ Dwg Rev: A ☐ Prog Rev: A ☐ 2-
Deburr if necessary


10-12-20

(6)

110	QC2- Inspect parts off machine FAI/FAIB	0.00							
									
QC									
Quality Control									

Memo 0.00

10-12-20

120	QC8- Inspect parts - second check	0.00							
									
QC									
Quality Control									

Memo 0.00

10/12/20

(76)

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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Accept

Setup Start

Revision ID:

Stop

Item Name: Seal

Start Date: 12/13/2010 Start Qty: 4.00

Cust Item ID:

Required Date: 12/20/2010 Req'd Qty: 4.00

Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start

QC:

Date:

SPC (Y/N):

Date:

Stop

Sequence ID/
Work Center ID

130



Packaging

Packaging

Operation
Description

Identify as per dwg & Stock Location: 056

Set Up/
Run Hours

0.00

Memo

0.00

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

140



QC

Quality Control

QC21- Final Inspection - Work Order Release

0.00

Memo

0.00

10/12/2010
MF
10-12-20

W/O:		WORK ORDER CHANGES					
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Picklist Print

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Page 1

Work Order ID: 64661

Parent Item: D3468-1

Parent Item Name: Seal



Start Date: 12/13/2010

Required Date: 12/20/2010

Start Qty: 4.00

Required Qty: 4.00

Comments: IPP Rev: A New Issue 06-02-06 JLM
IPP Rev: B now made on water jet 08-10-22 DD verified by: EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
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MSIL60S.125

Purchased

No

100

sf

16.6269

0.1

0.421053



10-12-20

high temp. silicone sheet .125

Location

Loc Qty

Loc Code

MAT052

16.626947

110311

16.626947

110311

6

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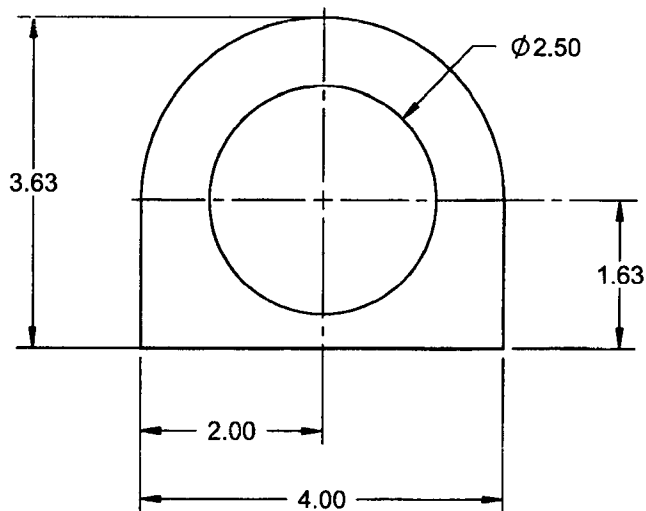
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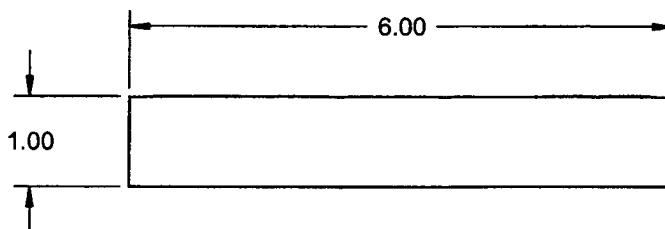
DESIGN <i>B</i>	DRAWN BY <i>B</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>H</i>	APPROVED <i>H</i>	DRAWING NO. D3468	REV. A SHEET 1 OF 2
DATE 05.12.08		TITLE SEALS	SCALE 1:2
A	05.12.08	NEW ISSUE	

06.04.03 *H*



D3468-1 SEAL

#64661



D3468-5 SEAL STRIP

NOTES:

- 1) MATERIAL: RED (OR GRAY) 60 DUROMETER HI-TEMPERATURE SILICONE SHEET, 0.125 THICK (REF. DART SPEC. M-SIL60-S.125)
- 2) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 3) ALL DIMENSIONS ARE IN INCHES
- 4) BREAK ALL SHARP EDGES 0.005 TO 0.010

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